Replacing the interface board

The interface board is an option for the printer SP2000 series.
When replacing the interface board, please use the following procedure.

Interface Board	Applicable printer
IFBD-VD02 .... RS-232C IFBD-VC02 .... Parallel	SP2000 Series

Replacement

1. Make sure that the power cord is unplugged.

2. Remove the 2 screws.

3. Remove the interface board unit in the direction of the arrow.

4. When the new board is serial interface board unit, change the setting of the DIP Switches if necessay, referring to the user's manual of the printer.

5. Slide the new interface board in until it is firmly seated.

   Note:
   Insert the interface board so that it connects with the connector.

6. Secure the interface board using the two screws.

Screw